

Sup Oct. 20

Work Order ID 59466



Page 1

June 4, 2010 11:52:01 AM

Item ID: D4122-3

Revision ID:

Item Name: Floor Protector, Aft

Start Date: 6/10/10

Start Qty: 3.00

Required Date: 6/14/10

Req'd Qty: 3.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4122

B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg
Dwg Rev: *B*
Prog Rev: *B*
2-Deburr if necessary

B10-10-20

3

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-10-20

120

QC8- Inspect parts - second check

0.00



QC

Memo *To un released*
Rev. B

0.00

Quality Control

To released Rev. B.

10/10/20

2/10/10/20

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59466



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June 4, 2010 11:52:01 AM

Item ID:	D4122-3	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Floor Protector, Aft					
Start Date:	6/10/10	Start Qty:	3.00		Cust Item ID:	
Required Date:	6/14/10	Req'd Qty:	3.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Deburr if necessary.								
140 	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
150 	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									

Handwritten signature 6/10/10/20 (3)

Handwritten signature 3 6/10/20

Handwritten signature 6/10/2013

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59466

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Item ID: D4122-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector, Aft

Start Date: 6/10/10 Start Qty: 3.00



Cust Item ID:

Required Date: 6/14/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/21 *[Signature]*

U 10.10.21

POSITIVE RECALL
EFFECTIVE *[Signature]* AUTH *[Signature]*
RELEASED *[Signature]* DATE 10/10/21
RW-B 2543

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 59466



Parent Item: D4122-3



Parent Item Name: Floor Protector, Aft

Start Date: 6/10/10

Required Date: 6/14/10

Comments: IPP Rev:A 10.06.04 new issue DD verf:JLM

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,762.106	8.803	27.79895		40.	



1810-10-20

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT

1762.1068

111710

64

112585

165.783

114032

1532.3238

115261

115261

③

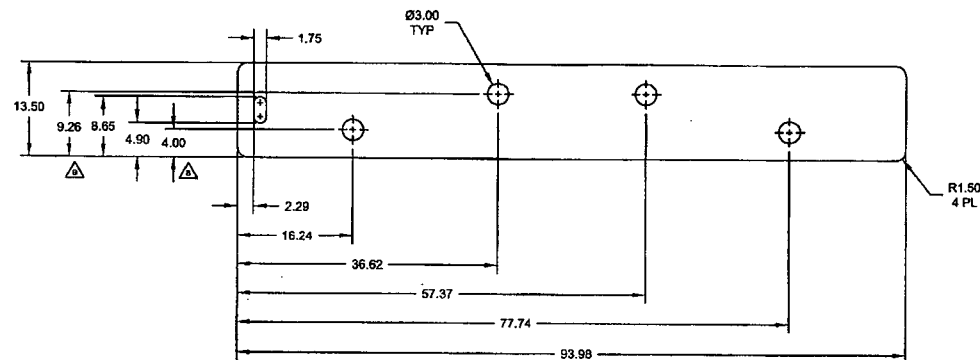
W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries



D4122-3 FLOOR PROTECTOR, AFT

59466

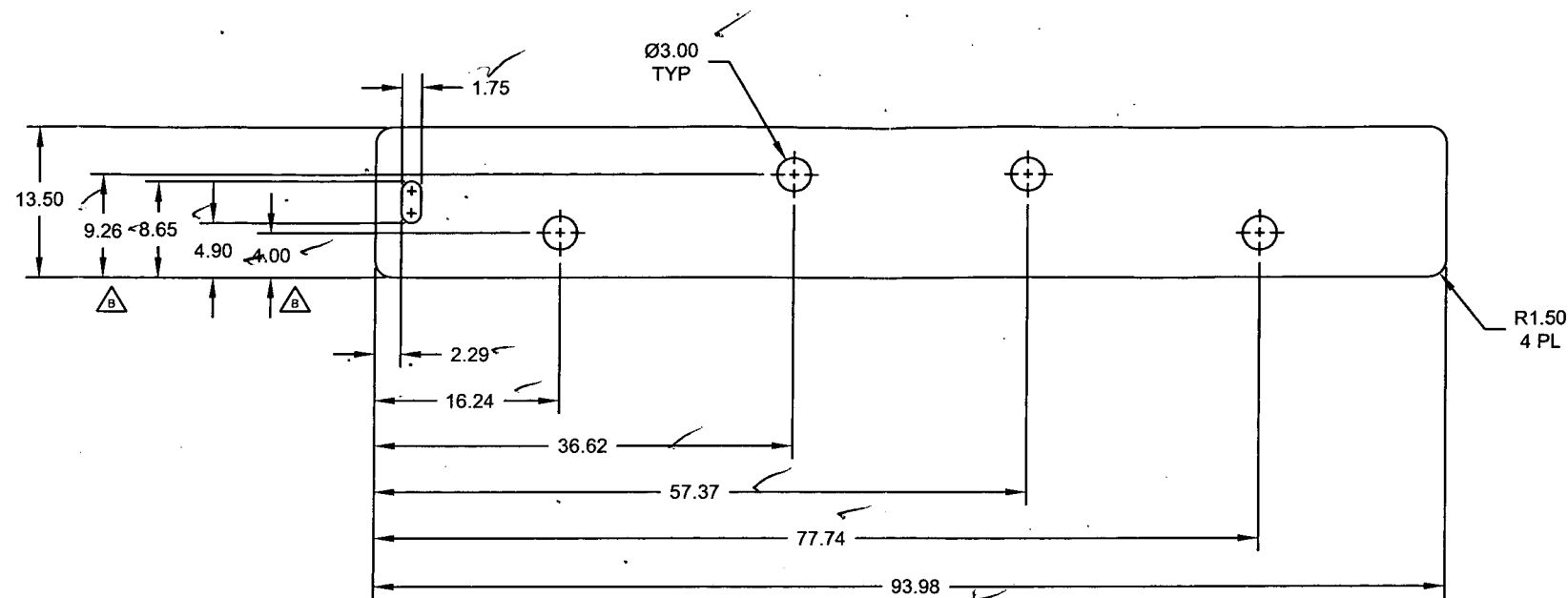
RELEASED
2010-10-2 U

PER ECN 10-633

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: DART P/N "D4122-3" PER DART QSI 044 6.1
- 7) WEIGHT: 5.76 LBS

DESIGN	SC	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SC	DRAWING NO.	REV. B
MFG. APPR.	MD	D4122	SHEET 2 OF 2
APPROVED	MD	TITLE	SCALE
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D4122-3 FLOOR PROTECTOR, AFT

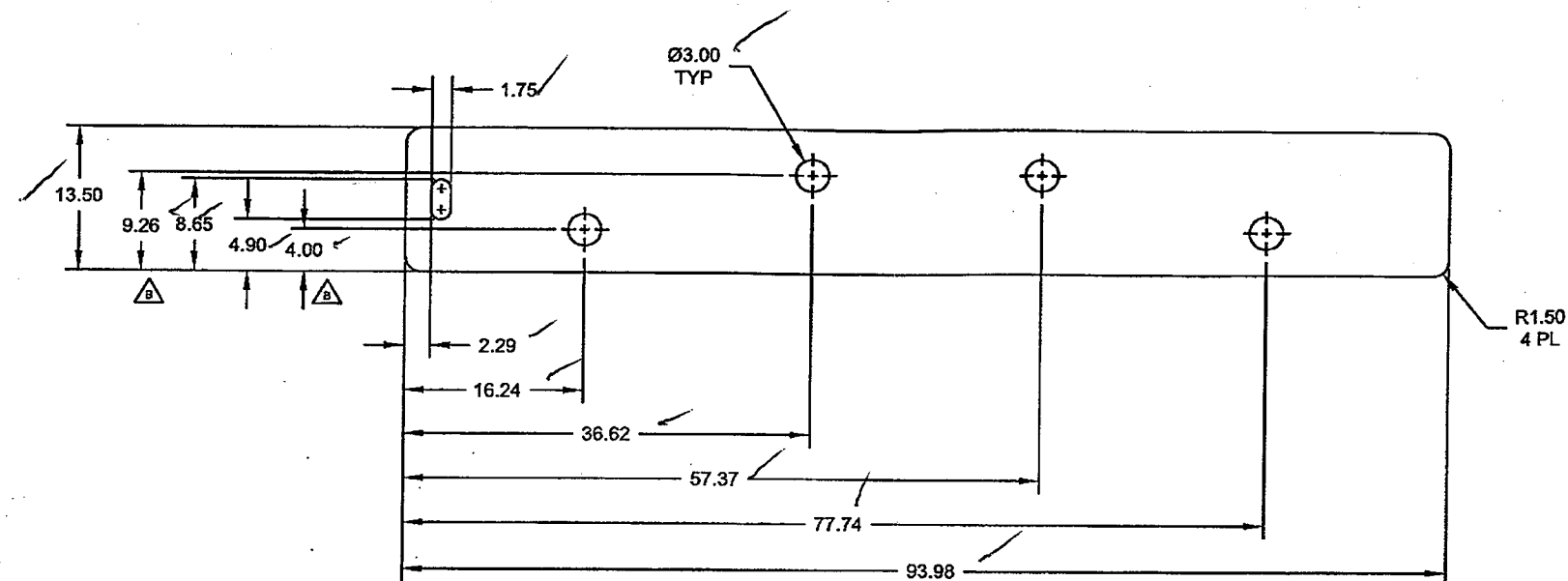
PRELIMINARY ISSUE

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- 6) IDENTIFICATION: DART P/N "D4122-3" PER DART QSI 044 6.1
- 7) WEIGHT: 6.78 lbs

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D4122-3 FLOOR PROTECTOR, AFT

REFERENCE ONLY

59466

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